

5/30

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	<b>23728</b>
<b>Description:</b> Sign assembly		<b>Part Number:</b>	<b>D3118-3</b>
<del>RF 04.02.14</del> <del>RF 05.05.18</del>		<b>P 027-57000-03</b>	
<b>Drawing:</b> D3118 Rev. <del>A</del> <del>B</del> <b>C</b>		<b>Qty:</b>	<b>10</b>

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	PG	05.07.04	10
2	PURCHASING	Issue P/O: <u>2008315</u> Seal as per dwg D3118 Possible Supplier: Self powered lighting inc. Replaces: BHT P/N 212-072-637-107 <b>Material release note required</b> <i>RF 04.11.29</i> Sign should be self-luminous to minimum brightness of 160 microlamberts	U	05.07.05	10
3	RECEIVING	Receive and inspect for transit damage <b>Ensure material release note is attached</b>	DL	05/08/06	10
4	QC	Inspect Level 6 Check dims to dwg and certification attached.	ML	05/08/24	10
5	STORES	Identify and stock	CL	05/08/24	10
6	EXPEDITING	Close W/O Inspect level 21 Cost / part <u>175.91</u> <u>545</u> <u>05/08/25</u> <u>(10)</u> <u>175.68</u>	LG	05/08/25	10

Rev	Date	Change	Revised By	Approved
A	02.05.15	New Issue	NG	B.E 2/5/16

**RELEASED**

02/05/15 *[Signature]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   *DP*   Date: 05/09/25

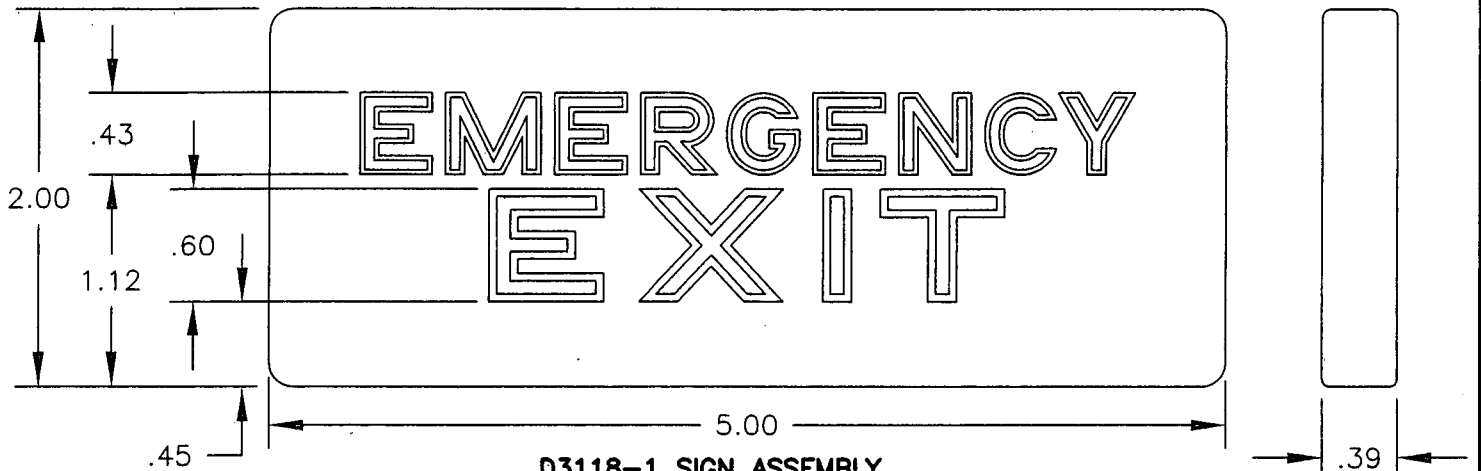
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



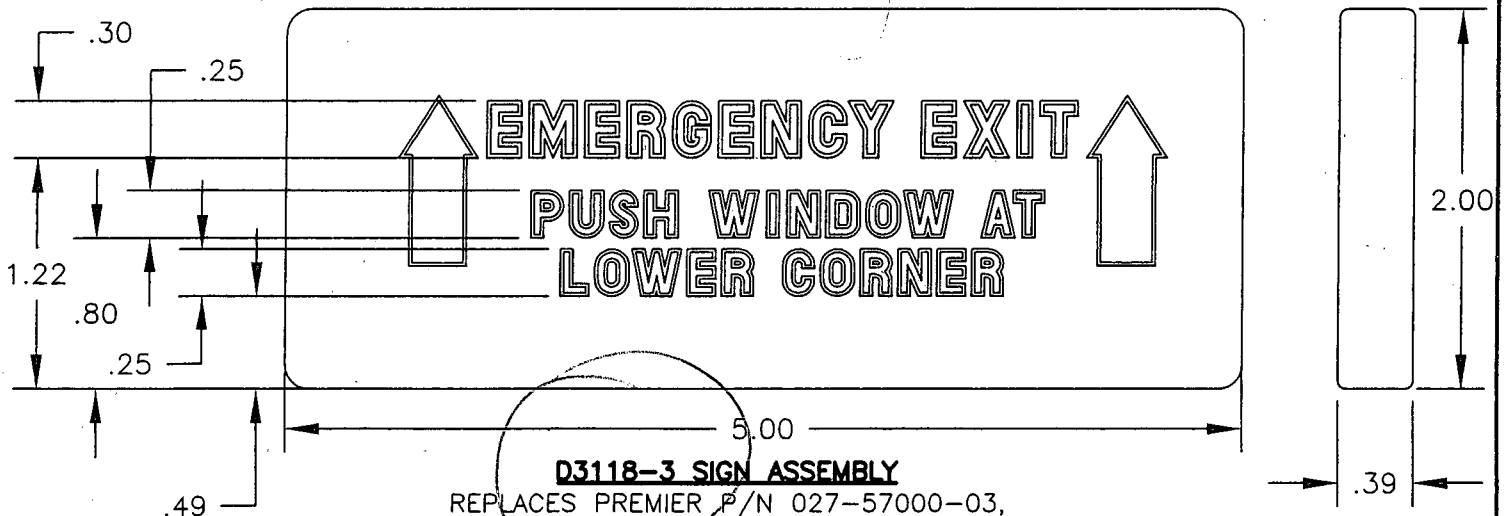
DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED  
05.03.05



**D3118-1 SIGN ASSEMBLY**

REPLACES PREMIER P/N 027-57000-01,  
BHT P/N 46660-01008-00



**D3118-3 SIGN ASSEMBLY**

REPLACES PREMIER P/N 027-57000-03,  
BHT P/N 212-072-637-107

**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINOUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC  
8 WESTCHESTER PLAZA  
ELMSFORD, NY 10523  
PHONE: (914) 592-8230  
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER

NO. 23728

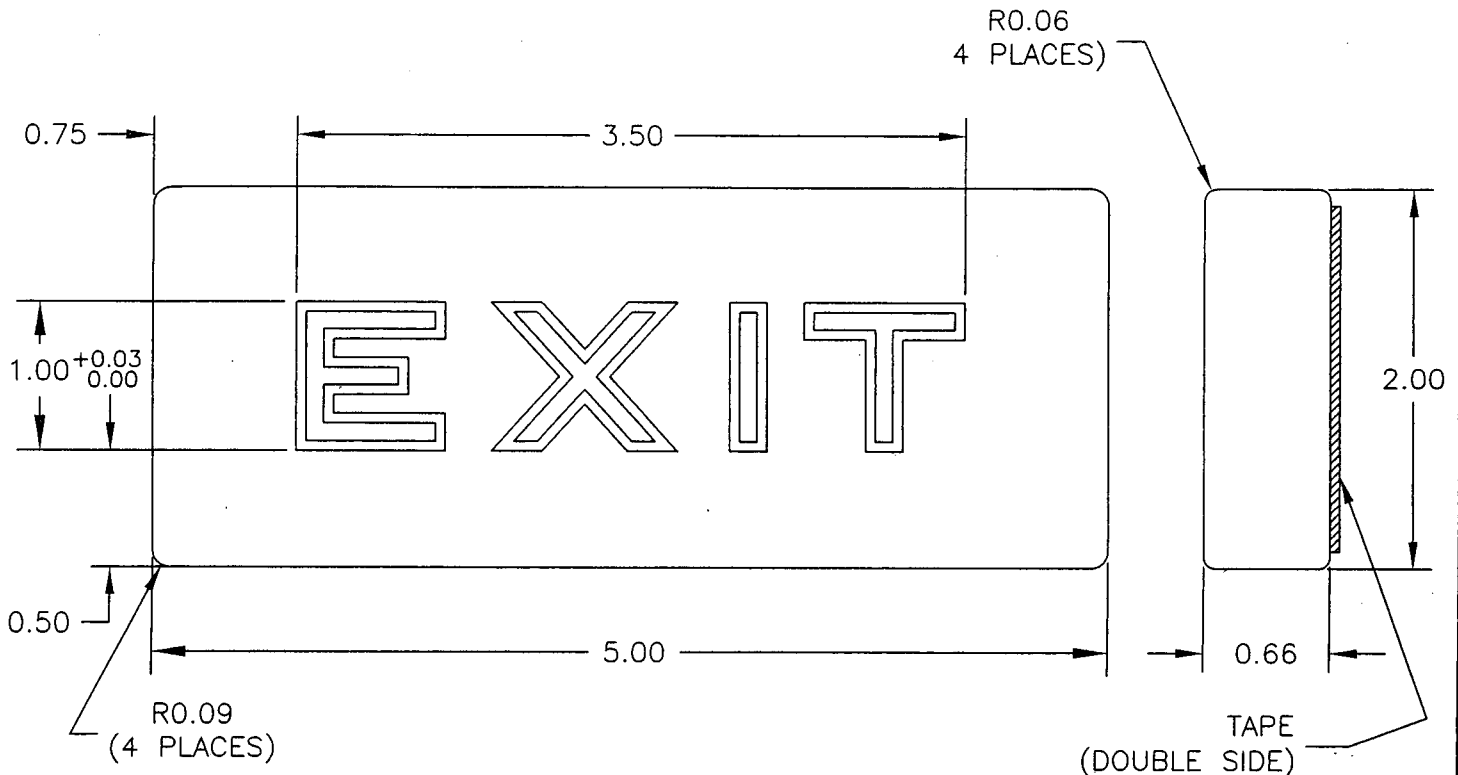
Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DESIGN R#	DRAWN BY R#	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22	TITLE SIGN ASSEMBLY		SCALE NTS

RELEASED  
05.03.25



**D3118-5 SIGN ASSEMBLY**

**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A  
SELF POWERED LIGHTING INC  
8 WESTCHESTER PLAZA  
ELMSFORD, NY 10523  
PHONE: (914) 592-8230  
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SC T T AMENDMENT  
PLOT NOTICE

WORK ORDER  
NO. 23728

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jun 30, 2005  
02:06 pm

Work Order No : 0023728  
Project Name : D3118-3  
Project For : WK530  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3118-3  
Description : Sign Assembly  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 06-30-05  
Est Finish Date : 07-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



31 WATERLOO AVE., PO BOX 657  
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer	: <i>Dart Aerospace</i>	MFG : SAFETY LIGHT CORP
PO #	: <i>2008315</i>	SPL Order # : <i>52745-8183</i>
PNR	: <i>AC/422</i>	S/N : <i>SP11320-SP11329</i>
Qty. Shipped:	<i>10</i>	

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

☒ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

☒ In addition, the above referenced Part Number conforms to the Drawing.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By:

*men*  
Q.C. Personnel



(Seal)

Date:

*8-8-05*